

ACCESSORY SETUP INSTRUCTION

FRONT WINDSHIELD ASSEMBLY -- PN: 5HYV-805800-1K02

VALID FOR: MY24 UFORCE 1000

BEFORE YOU BEGIN: Read and understand the instructions before starting any work. Make sure that all parts are ready and that you have all the tools required for assembly.

NOTE: CFMOTO shall not be liable for any damage caused by incorrect assembly. CFMOTO recommends that all original accessories be assembled by an authorized CFMOTO dealer.

Before assembly, park the vehicle on a flat surface, put the transmission gear into Park (P) and turn off the key switch.

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MEANING OF SYMBOLS



- Indicates information with more details or tips.

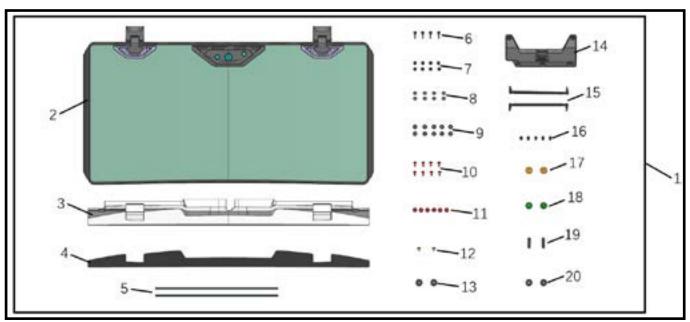


- Indicates information of warning or danger.

PARTS LIST:

ITEM	PART NAME	PART NUMBER	QTY.	DESCRIPTION
1	Opening front glass windshield assembly	5HYV-805800-1K02	1	
2	Windshield assembly	5HYV-805860-1K01	1	
3	Windshield sealing support seat	5HYV-805801-1K02	1	
4	Long strip sealing foam	5HYV-805862-1K01	1	
5	V-shaped water baffle strip	5HYV-805800-1K00-33	2	
6	Decollation bolt M8×20	5HYV-805808-1K00	4	
7	Self-locking nut M8	5HYV-805800-1K00-32	8	
8	Washer 8-16	5HYV-805800-1K00-25	8	
9	Rubber washer A	5HYV-805800-1K00-29	10	
10	Inner hex screw M8×14	5HYV-805800-1K00-21	8	For structure reference
11	Washer 8-20	5HYV-805800-1K00-26	6	only
12	Inner hexagon screw M6×14	5HYV-805800-1K00-22	2	
13	Rubber washer B	5HYV-805800-1K00-30	2	
14	Dowel mounting seat	5HYV-805841-1K01	1	
15	Gas spring	5HYV-805805-1K00	2	
16	Screw assembly	5HYV-805840-1K00-21	5	
17	Washer 11-32	5HYV-805800-1K00-27	2	
18	Washer 6-16	5HYV-805800-1K00-28	2	
19	Sealing foam	5HYV-805861-1K00	2	
20	Rubber washer C	5HYV-805800-1K00-31	2	

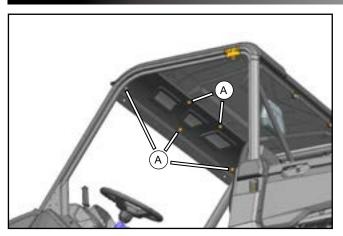




TOOL LIST:

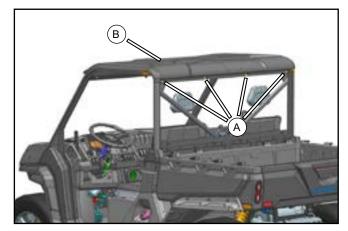
ITEM	DESCRIPTION	QTY.	DESCRIPTION	
1	Protective gloves	1		
2	Lithium electric hand drill	1	Recommended tools,	
3	Lithium electric gun	1		
4	Open-end wrench S=12mm	1		
5	Open-end wrench S=13mm	1		
6	hexagon wrench S5	1	which are not included in	
7	hexagon wrench S4	1	the package.	
8	φ10 Drill	1		
9	Socket S10	1		
10	Socket S13	1		
11	Nut gun	1		

ASSEMBLY and INSTALLATION

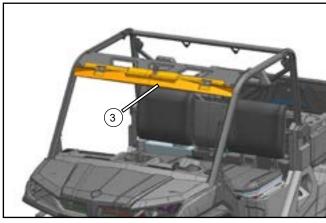


 $/\!/$ Remove the fixed bolt of top roof (A).

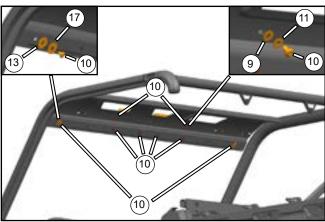




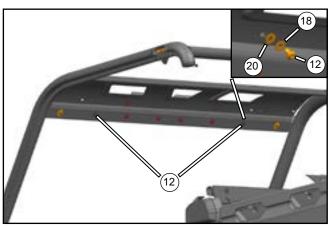
Remove the fixed bolt of top roof (A), and remove the top roof (B).



Place windshield sealing support seat (3) in the assembly position of top beam.

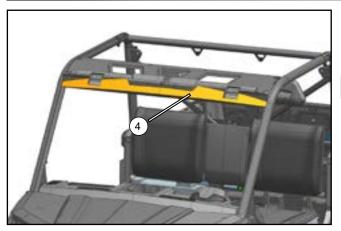


Install rubber washer B(13) and washer 11-32(17) on the both sides of back, and secure them with inner hexagon screw M8(10). Install rubber washer A(9) and washer 8-20(11), and secure them with inner hexagon screw M8(10).

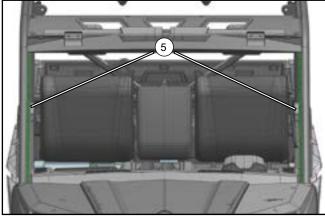


 $\!\!/\!\!/$ Install rubber washer C(20) and washer 6-16(18) on the back, and secure them with inner hexagon screw M6(12).

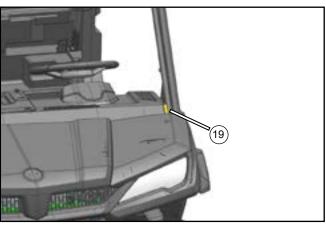




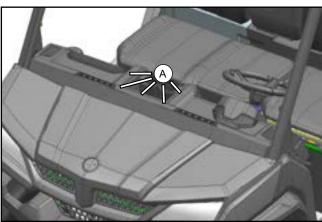
- It is not necessary to install long strip sealing foam (4) for the time being. In case of water leakage, paste long strip sealing foam (4) on the assembly position.
- It will not leak if not install this part normally. Paste this part in case of water leakage.



Paste the V-shaped water baffle strip (5) on the assembly position.

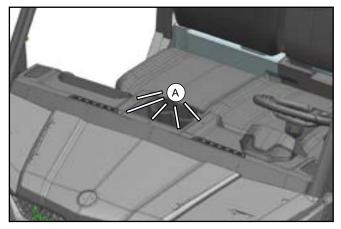


- Paste the sealing foam (19) on the gap between the top beam of driver side and the upper body.
 - Share the same method to assemble the passenger side.

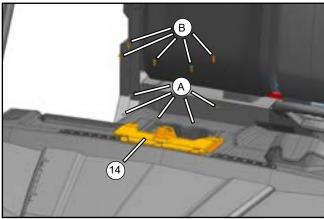


// Drill holes on the upper body, and drill $\phi 10$ holes at the mark (A).

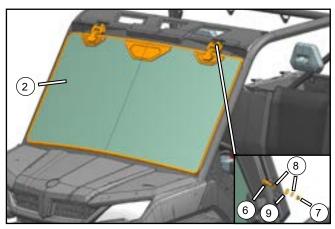




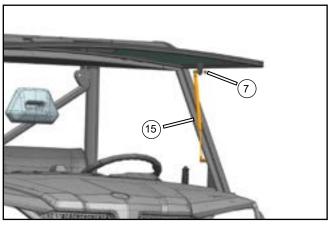
- Place the rubber expansion nut (A) in the screw assembly into the corresponding hole on the upper body.
- After placing the rubber expansion nut, tighten it with the nut gun to prevent it from falling off.



Place the positioning mounting seat (14) on the mounting position of upper body, insert the gasket (A) in the screw assembly, and secure it with the inner hexagon screw (B) in the screw assembly M5.

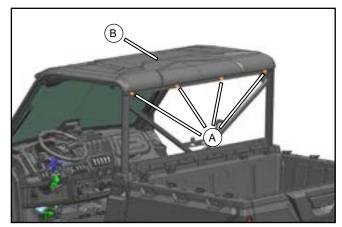


- Place the windshield assembly (2) in the assembly position of top beam, put the decollation bolt (6), rubber washer A(9) and washer 8-16(8) in the mounting hole, and lock it with the self-locking nut M8(7).
 - The gap between the left and right sides of front windshield should be consistent, the whole should be close to the lower end, and then break the decollation bolt to tighten.

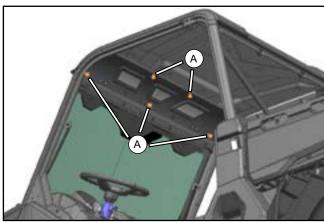


- Open the windshield assembly, assemble one end of the gas spring (15) with the top beam hole of driver side, and assemble the other end to the driver side mounting hole of the windshield assembly, and lock it with the self-locking nut M8(7).
 - Share the same method to assemble the passenger side.





// Install the top roof (B), and install the fixed bolt of top roof (A).



Install the fixed bolt of top roof (A). The ASSEMBLY is completed.